



KM Services Equipment List

CNC Milling Equipment

- (1) HAAS VF-4 2008 20HP 4 Axis Vertical Machining Center
X=50" Y=20" Z= 25" A=360°
- (1) HAAS VF-4 2007 20HP 4 Axis Vertical Machining Center
X=50" Y=20" Z= 25" A=360°
- (1) HAAS VF-4 1999 20HP 4 Axis Vertical Machining Center
X=50" Y=20" Z= 20" A=360°
- (1) HAAS VF-2 2006 20HP 4 Axis Vertical Machining Center
X=30" Y=16" Z= 20" A=360°
- (1) HAAS VF-2 1992 15HP 4 Axis Vertical Machining Center
X=30" Y=16" Z= 20" A=360°

CNC Turning Equipment

- (1) Samsung SL-45MC/3000 50HP Horizontal CNC turning center w/ live tooling
Maximum turning diameter = 27-3/16"
Maximum turning length between centers = 120"
Maximum bar size thru spindle = 6.5"
- (1) Doosan/Infracore 400LC 2010 40HP 3 Axis Horizontal Turning Center
Maximum Turning Diameter = 21-5/8"
Maximum Turning Length between Centers = 81"
Maximum Bar Size thru Spindle = 6.5"
- (1) Doosan/Infracore 400LC 2009 40HP 3 Axis Horizontal Turning Center
Maximum Turning Diameter = 21-5/8"
Maximum Turning Length between Centers = 81"
Maximum Bar Size thru Spindle = 6.5"
- (1) Doosan/Infracore 300C 2006 35HP 3 Axis Horizontal Turning Center
Maximum Turning Diameter = 15-3/4"
Maximum Turning Length between Centers = 25"
Maximum Bar Size thru Spindle = 4.0"

"Quality, Service, and Value are not just words"



- (1) Doosan/Infracore 300LC 2005 35HP 3 Axis Horizontal Turning Center
Maximum Turning Diameter = 15-3/4"
Maximum Turning Length between Centers = 51"
Maximum Bar Size thru Spindle = 4.0"

- (1) Daewoo 250LB 1998 30HP 3 Axis Horizontal Turning Center
Maximum Turning Diameter = 15-5/16"
Maximum Turning Length between Centers = 51"
Maximum Bar Size thru Spindle = 3.0"

- (1) Doosan/Infracore 280 2008 30HP 3 Axis Horizontal Turning Center
Maximum Turning Diameter = 15-5/16"
Maximum Turning Length between Centers = 25-7/8"
Maximum Bar Size thru Spindle = 3.0"

- (4) Doosan/Infracore 240B 25HP 3 Axis Horizontal Turning Center
Maximum Turning Diameter = 13-3/4"
Maximum Turning Length between Centers = 22-1/8"
Maximum Bar Size thru Spindle = 2.5"

- (2) Doosan/Infracore 220LC 20HP 3 Axis Horizontal Turning Center
Maximum Turning Diameter = 12-1/2"
Maximum Turning Length between Centers = 20-5/8"
Maximum Bar Size thru Spindle = 2.5"

Conventional Turning

- (1) Sharp 2060C 2008 10HP Engine Lathe DRO
Maximum Turning Diameter = 20"
Maximum Turning Length between Centers = 60"
Maximum Bar Size thru Spindle = 3.0"

- (1) U.S. Industrial Machinery 16" X 40" 10HP Engine Lathe
Maximum Turning Diameter = 60"
Maximum Turning Length between Centers = 40"
Maximum Bar Size thru Spindle = 2.5"

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Conventional Milling

- (1) Webb Heavy Duty 10 HP Knee Mill DRO
X=36" Y=20" Z= 20" Indexer Head

Coordinate Measuring Machine

- (1) Ziess Contura G-2 2008 CMM High Speed Scanning
X=27" Y=27" Z= 23"

Sawing

- (1) Hyd-Mech H-20 Automatic Band Saw
20" Bar Capacity

Wire EDM

- (1) AgieCharmilles Cut20P
Maximum work piece size = 35-3/8" x 26-3/7" x 9-3/4"
Maximum work piece weight = 880 lbs
Maximum X travel = 13-3/4"
Maximum Y travel = 9-3/4"
Maximum Z travel = 9-3/4"